INSTRUCTION MANUAL

THE TWIN PEAKS

Model STLS60G2

ATTENTION!!
WHEN YOU SEE A " WARNING!" BE SURE TO HEED THE MESSAGE!
THE INFORMATION CONTAINED IN THESE MESSAGES
CAN SAVE YOUR LIFE!!

PLEASE NOTE THAT " WARNING!" statements have been placed throughout this Instruction Manual. These statements point out important safety information and instructions, which, if not followed could endanger the personal safety and/or property of the operator. It is imperative that the operator of this product, or any other product(s) read and follow all the instructions and warnings contained in this Manual prior to attempting to use this product(s), or any other product(s). Failure to comply with these instructions and/or warnings may result in serious personal injury or death!

This SNIPER® TREESTAND product(s) has been tested to rigid industry standards. Safe operation and use of this SNIPER® TREESTAND product(s) is the responsibility of the user(s). Please read and follow all safe use instructions and warnings. Failure to follow these may result in serious injury or death!

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LADDERSTAND SAFE USAGE INSTRUCTIONS & WARNINGS

STLS60G2 • THE TWIN PEAKS

Max. Weight Capacity (User(s) and Equipment) 500 lbs (227 kg)

WARNING! This product carries strict weight restrictions. Please note that these weight limitations include the user(s) and their equipment. Do NOT use these product(s) if you exceed these total weight limitations. Failure to follow these instructions may result in serious injury or death!

A safe treestand hunting video, Treestand Safety: It’s Up To You, has been included. Please view it in its entirety prior to using this product! Thank you for your purchase of this quality SNIPER® Treestands product. To ensure your personal safety, please take a moment to carefully read this Instruction Manual in its entirety before attempting to assemble, set-up, install and/or otherwise use this SNIPER® Treestands product. Failure to follow these instructions may result in serious injury or death!

Should you have any questions about the installation and/or use of this product, or any other SNIPER® Treestands product(s), do not hesitate to call one of our customer service representatives at 952-955-9263 or visit SNIPER® Treestands online at SniperTreestands.com. Our customer service representatives will answer any questions you may have about any of the complete line of SNIPER® Treestands products.

Do not return this product to the retailer if you have any damaged or missing parts. Call SNIPER® Treestands for replacement of any damaged or missing parts at 952-955-9263.

WARNING! Failure to read and strictly comply with the instructions contained in this Instruction Manual may result in serious injury or death!

WARNING! FALLS FROM A TREATSTAND CAN OCCUR ANYTIME AFTER LEAVING THE GROUND. THESE FALLS COULD RESULT IN EITHER SERIOUS INJURY OR DEATH! FOR YOUR PERSONAL SAFETY, PLEASE TAKE A MOMENT TO CAREFULLY READ THIS PRODUCT INSTRUCTION MANUAL IN ITS ENTIRETY BEFORE ATTEMPTING TO ASSEMBLE, SET-UP, INSTALL AND/OR OTHERWISE USE THIS SNIPER® PRODUCT. AT LEAST ANNUALLY, REVIEW THE CONTENTS OF THIS INSTRUCTION MANUAL AND WATCH THE SAFE TREESTAND HUNTING DVD. ADDITIONALLY, KEEP THESE INSTRUCTIONS FOR THE ENTIRE DURATION THAT YOU OWN THIS PRODUCT(S). FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN SERIOUS INJURY OR DEATH!

WARNING! A Treestand Safety: It’s Up To You DVD has been included with this treestand. Please view it in its entirety prior to using this or any other SNIPER® product(s). Failure to follow these instructions may result in serious injury or death!

WARNING! THE SAFE USE AND OPERATION OF THIS PRODUCT IS THE SOLE RESPONSIBILITY OF THE USER. IT IS ALSO THE SOLE RESPONSIBILITY OF THE OWNER TO PROVIDE ANY PERSON(S) WHO BORROW OR PURCHASE THIS PRODUCT WITH THESE INSTRUCTIONS AND THE AFORE MENTIONED TREESTAND SAFETY: IT’S UP TO YOU DVD. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN SERIOUS INJURY OR DEATH! ADDITIONALLY, FAILURE TO FOLLOW THIS INSTRUCTION MAY SUBJECT YOU TO PERSONAL LIABILITY PENALTIES AS DETERMINED BY THE U.S. JUDICIAL SYSTEM.

WARNING! Prior to each hunt, you must inform someone of your hunting location, including the specific location of your treestand and the expected duration of your hunt. Failure to follow these instructions may result in serious injury or death!

WARNING! Prior to each hunt, make sure that you have a signaling device (e.g., mobile phone, radio, whistle, signal flare or Personal Locator Device (PLD)) in your possession and in an operable condition. This device must be within easy access should you experience the need to contact emergency assistance. Failure to follow these instructions may result in serious injury or death!

WARNING! DO NOT remove, modify, and/or omit any portion or otherwise mechanically modify this SNIPER® product(s) or its assemblies in any manner. Modification, misuse, and/or part substitution shall immediately void your factory warranty and may result in serious injury or death! If you suspect that a part(s) is missing and/or defective, immediately contact SNIPER® at 952-955-9263 for replacement of missing or defective parts. Never modify your stand in any way by making repairs, or altering, adding or attaching anything to it except if explicitly authorized in writing by SNIPER®. ALWAYS USE GENUINE FACTORY AUTHORIZED SNIPER® REPLACEMENT PARTS. USE OF ANY REPLACEMENT PARTS OTHER THAN GENUINE SNIPER® PARTS VOIDS YOUR WARRANTY AND MAY RESULT IN SERIOUS INJURY OR DEATH!

WARNING! ALWAYS inspect/check ALL expiration dates/tags on all straps and the full-body fall arrest harness and its components prior to each use. You must replace ALL straps and suspension seats EVERY year. Never use any strap(s) or full-body fall arrest harness or its components that has expired and/or is showing any signs of damage and/or wear. Failure to follow these instructions may result in serious injury or death!

WARNING! Make certain all chains, cables, straps, etc. are tightened per this Instruction Manual prior to use. All treestand contact points must be in contact with the tree before you step onto the stand. The correct adjustment and tightening of attachment hardware is critical to the stable installation of this treestand. Additionally, you MUST be wearing your Fall Arrest System (FAS) which includes a full-body fall arrest harness, tree belt, lanyard/tether, suspension relief device and climbing belt/lineman’s belt (as applicable) in accordance with the Instructions contained in this Instruction Manual. Failure to follow these instructions may result in serious injury or death!

WARNING! This product(s) is designed for adult use only. No one under the age of 16 should attempt to use this or any other SNIPER® product(s) without direct adult supervision. Failure to follow these instructions may result in serious injury or death!

WARNING! Prior to attempting to use this or any other SNIPER® product(s) you must take a moment and become familiar with its assembly, setup and installation. You must practice installing, setting-up and using your full-body fall arrest harness and its components (i.e., lanyard/tether, tree belt, suspension relief device, climbing belt/lineman’s belt (as applicable)) at ground-level prior to attempting to use it at heights above ground-level. Once you have become thoroughly knowledgeable and comfortable with this SNIPER® product(s) setup, installation and use at ground-level, you are now ready to use it at heights above ground-level. Failure to follow these instructions may result in serious injury or death!

WARNING! Several SNIPER® Treestands are equipped with a footrest, armrests and/or shooting rail. Neither the footrest, armrests nor the shooting rail have been designed to support the user weight. Under no circumstances should you place any more than fifteen (15) lbs (6 kg) of weight on these structures. Doing so will put the user in serious risk of injury or death. Failure to follow these instructions may result in serious injury or death!

WARNING! You must wear a Fall Arrest System (FAS) comprising of a full-body fall arrest harness, tree belt, lanyard, suspension relief device and climbing belt/lineman’s belt (as applicable) at all times after leaving the ground. You must stay connected at all times after leaving the ground while using fixed position treestands. Single safety belts and chest harnesses are no longer allowed and should never be used. If you are not wearing a full-body fall arrest harness that is properly attached to the tree to protect you from a fall, do not leave the ground nor attempt to enter your treestand. Failure to follow these instructions may result in serious injury or death!

WARNING! Never attempt to climb up or down with a weapon and/or gear in your possession. ALWAYS unload your weapon and pull it up to hunting height using a tether or pull up rope. ALWAYS lower your unloaded weapon down to the ground prior (when raising or lowering firearms, the chamber must be open and the barrel pointing toward the ground) to attempting to climb up or climb down. Use this same method when raising or lowering all other gear. Failure to follow these instructions may result in serious injury or death!
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⚠️ WARNING! Prior to each use thoroughly inspect the treestand and all of its related components and all safety devices before use for signs of wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Make certain that your treestand is tight and secure prior to use. Protect this product from extended exposure to direct sunlight, excessive heat or freezing temperatures by storing inside when not in use. DO NOT use this or any other product(s) if it shows evidence of wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! DO NOT use this or any other SNIPER® product(s) if you have a history of heart problems, back problems, impaired vision, joints that lock-up, spinal fusions, equilibrium problems, high blood pressure, are not well-rested and/or any other physical impairment that may limit your ability to use and/or operate this product(s) in the safe manner outlined in this Instruction Manual. Additionally, do not use this or any other SNIPER® product(s) if you are currently taking medication (including prescription) and/or using and/or consuming any substance, including alcohol, that may limit your ability to use this SNIPER® product(s) as outlined and described in the Instruction Manual. Never use a treestand when feeling ill, nauseous or dizzy. Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! DO NOT attempt to make adjustments to this product while in the treestand. All adjustments must be made with the entire treestand on the ground. Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! DO NOT leave your SNIPER® product(s) installed for more than two weeks (14 days). Any number of factors can jeopardize its installation and integrity. These include, but are not limited to, weather or other environmental factors that can negatively affect its performance. Animals can also cause damage to your SNIPER® product(s) that can negatively affect its performance and your safety! Additionally, factors such as tree growth can stress and damage supporting straps, cables, chains and/or buckles. Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! ALWAYS inspect the treestand and all safety devices prior to each use. DO NOT use this product(s) if it shows signs of wear, damage, deterioration, or vandalism. Factors such as tree growth, vandals, weather and animals may affect the performance of an unattended treestand. Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! DO NOT modify, fix/repair, alter, bend, cut, weld, drill or heat the treestand in any way. Also, do not attach anything to your treestand without explicit authorized and written instructions from the manufacturer. Failure to follow these instructions shall void warranty and may result in serious injury or death!

⚠️ WARNING! Strict weight limitations have been set for each product to ensure your personal safety. Note the weight limitations of your stand and that this weight limit includes the user (one person) and their equipment. NEVER EXCEED THESE WEIGHT LIMITATIONS! Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! DO NOT attempt to use this or any other SNIPER® product(s) when ice, snow, and/or freezing rain has deposited or formed on any portion of the tree or stand you intend to climb. Do not attempt to use this or any other SNIPER® product(s) when thunderstorms are threatening and/or present within five (5) miles. Do not attempt to use this or any other SNIPER® product(s) when any other adverse weather condition presents itself. These include, but are not limited to, weather conditions which have the potential for producing winds, lightning, rain, snow, sleet and/or any other atmospheric condition which may limit the user’s ability to operate this SNIPER® product(s) in a safe manner as described in this Instruction Manual. Should inclement weather conditions arise during your use of this SNIPER® product(s), return to the ground immediately. Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! DO NOT jump or bounce on the treestand platform and/or the seat to engage the stand to the tree. Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! BEFORE each use, make sure all nuts and bolts are secure. CHECK all hardware and webbing prior to every use to make sure that no damage has occurred to hardware and that webbing (as applicable) is not cut or frayed. Keep webbing from coming into contact with any sharp edges. DO NOT USE THIS PRODUCT IF ANY DAMAGE IS SUSPECTED. Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! REPLACE any damaged or worn part with original parts. Replace attachment straps every one year and when not in use store in a dry, cool, safe place away from sunlight. Never store a treestand or any of its components outdoors when not in use. To purchase parts contact SNIPER® Treestands at 952-955-9263. Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! Always wear the appropriate foot wear when using a treestand. A good non-slip safety boot is important for your safety. Be especially careful that boot laces do not get hooked on the tree stand or its components (tuck shoelaces into boot before climbing). Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! DO NOT use this product, or attempt to use a treestand, on a dead, leaning, diseased, loose barked tree (bark that flakes or falls off), irregular shaped trees, or utility poles. DO NOT use this product on any tree that does not allow for a level standing platform. Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! NEVER hunt out of a treestand at heights at which you are not completely comfortable. Depending upon the tree and hunting conditions, choose the minimum hunting height that allows for safe, effective hunting. Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! DO NOT attempt to install or remove a ladderstand. Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! DO NOT use this product, or attempt to use a treestand, on a dead, leaning, diseased, loose barked tree (bark that flakes or falls off), irregular shaped trees, or utility poles. NEVER USE A TREE BRANCH, OR ANY PORTION OF A TREE, TO SUPPORT ANY PORTION OF YOUR WEIGHT OR AS A HAND HOLD. Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! A minimum of three (3) adults is required to install and/or remove a ladderstand. Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! When installing a ladderstand, always apply weight on the first rung to set the ladder firmly into the ground. Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! Check the ground under ladderstands and climbing systems to make sure it is firm and level. Sloping ground or uneven surfaces (one side on a rock) can cause the ladder to tilt or shift off the tree as you climb. Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! Always maintain three-point contact when climbing up or down a tree. Proper three-point contact means having either two feet with one hand or one foot with two hands on the step portion of the ladder at all times when climbing up or down. Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! Always lean forward as you climb and attach your full-body fall arrest harness tree belt to the tree trunk before securing the platform to the tree and stepping onto the platform. Failure to follow these instructions may result in serious injury or death!
FULL-BODY FALL HARNESS USAGE INSTRUCTIONS & WARNING

⚠️ WARNING! Failure to read and strictly comply with the instructions contained here may result in serious injury or death!

⚠️ WARNING! READ ALL THE INFORMATION INCLUDED HERE PRIOR TO ATTEMPTING TO USE THIS FULL-BODY FALL HARNESS AND ITS COMPONENTS. YOUR FULL-BODY FALL HARNESS AND ITS COMPONENTS ARE DESIGNED FOR A MAXIMUM WEIGHT CAPACITY (USER AND EQUIPMENT) OF 300 POUNDS (136 KG). ADDITIONALLY, YOUR FULL-BODY FALL HARNESS AND ITS COMPONENTS MUST BE REPLACED AFTER THREE (3) YEARS OF SERVICE! PLEASE CONTACT SNIPER® TREESTANDS FOR FULL-BODY FALL HARNESS REPLACEMENT PROCEDURE SHOULD YOU EXPERIENCE A FALL OR SHOULD IT EXCEED THE THREE (3) YEAR SERVICE PERIOD.

⚠️ WARNING! Prior to attempting to use this or any other SNIPER® product(s) you must take a moment and become familiar with its assembly, setup and installation. You must practice installing, setting-up and using your full-body fall arrest harness at ground-level prior to attempting to use it at heights above ground-level. Once you have become thoroughly knowledgeable and comfortable with this product(s) setup, installation and use at ground-level, you are now ready to use it at heights above ground-level. Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! You must wear a Fall Arrest System (FAS) comprising of a full-body fall arrest harness, tree belt, lanyard, suspension relief device and climbing belt/line/man’s belt (as applicable) at all times after leaving the ground. You must stay connected at all times after leaving the ground while using fixed position treestands. Safety belts and chest harnesses are no longer allowed and should never be used. If you are not wearing a full-body fall arrest harness, do not leave the ground. Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! ALWAYS practice using your full-body fall arrest harness (FAS) in the presence of a responsible adult prior to using it in an elevated hunting environment, and learn what it feels like to hang suspended in the harness at ground level. Practice installing and using your treestand at ground level and with a responsible adult present before you go hunting.

⚠️ WARNING! The length of the full-body fall arrest harness tether must be kept to a minimum at all times during use. It should be adjusted so that it is above the head with no slack (snug) in the sitting position. Never allow the full-body fall arrest tether to get under your chin, around your neck, or under your arm(s). Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! Should you experience a fall there is time to make a correct decision on what action needs to take place. It is important to remember: DO NOT PANIC! Failure to follow this warning may result in serious injury or death!

⚠️ WARNING! If you have a limiting physical and/or health condition that precludes and/or renders you incapable of self-recovery and/or a suitable escape plan is not available, DO NOT hunt from heights above ground-level. Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! Fall Arrest Systems (FAS) comprising of a full-body fall arrest harness, tree belt, lanyard, suspension relief device and climbing belt/line/man’s belt (as applicable) at all times after leaving the ground. You must stay connected at all times after leaving the ground while using fixed position treestands. Safety belts and chest harnesses are no longer allowed and should never be used. If you are not wearing a full-body fall arrest harness, do not leave the ground. Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! In the presence of a responsible adult, practice using your SNIPER® Treestand full-body fall arrest harness and suspension relief device (SRD) at ground-level in the presence of a responsible adult to experience the feeling of hanging suspended before using in a hunting environment. Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! NEVER allow the full-body fall arrest harness lanyard/tether to get under your chin or around your neck. This poses a choking hazard that can lead to serious injury or death. Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! If your hunting location is unknown by anyone and communication efforts are unsuccessful, you must have a personal plan for self-recovery/escape should you experience a fall. Prolonged suspension in a full-body fall arrest harness can be fatal. It is important to exercise the legs by pushing against the tree or doing other forms of continuous leg exercises to avoid blood pooling while being suspended. Varying degrees of physical fitness may require different plans for self-recovery/escape the effects of prolonged suspension. Have a personal plan and practice it in the presence of a responsible adult before leaving the ground. No one escape/rescue plan will work for every hunter, on every tree, in every circumstance. Only you can determine the best self-recovery/escape plan for your hunting situation before leaving the ground. There is time to make a correct decision on what action to take if a fall occurs while wearing a full-body fall arrest harness. It is important to remember, DO NOT PANIC. Remain calm and implement your practiced rescue, relief and recovery plan. Hunt from the ground when a self-recovery/escape ability is absent. Failure to follow these instructions may result in serious injury or death!

FULL-BODY FALL HARNESS INSTRUCTIONS

⚠️ WARNING! READ THESE SNIPER® TREESTANDS FULL-BODY FALL HARNESS INSTRUCTIONS CAREFULLY AND FOLLOW ALL THE INSTRUCTIONS! YOUR NEW FULL-BODY FALL HARNESS IS DESIGNED FOR A MAXIMUM WEIGHT CAPACITY (USER & EQUIPMENT) OF 300 POUNDS (136 KG). ADDITIONALLY, YOUR NEW FULL-BODY FALL HARNESS MUST BE REPLACED AFTER THREE (3) YEARS OF SERVICE! REPLACE YOUR HARNESS IMMEDIATELY SHOULD YOU EXPERIENCE A FALL WHILE WEARING IT.

⚠️ WARNING! You must use the SNIPER® Treestand full-body fall arrest harness provided with this product or a harness that complies with industry standards recognized by the ASTM. NOTE: You must store your full-body fall arrest harness out of direct sunlight and out of any other harsh environmental conditions that may adversely affect its performance. Failure to follow these instructions may result in serious injury or death!

STEP 1. Identify the main parts of the full-body fall arrest harness (see Fig. 1). Hold the full-body fall arrest harness by the tether loop ensuring the harness is upright and leg straps are hanging down. Straighten any parts that have become twisted. Insert arms through each shoulder strap. (see Fig. 2)

STEP 2. Feed the left leg strap between legs and thread through the bottom left waist loop. Repeat with the right leg strap, feeding between legs and through right waist loop. (see Fig. 3)

READ THIS MANUAL IN ITS ENTIRETY PRIOR TO USING THIS PRODUCT.

This instruction manual complies with the ASTM F2337 Standard Test Method for Treestand Fall Arrest Systems.
**WARNING!! WHEN YOU SEE A “⚠️ WARNING!” BE SURE TO HEED THE MESSAGE!! THE INFORMATION CONTAINED IN THESE MESSAGES CAN SAVE YOUR LIFE!!**

**STEP 3.** Secure the two leg straps by threading the 3 bar buckle as shown in Figure 4. Tighten the leg straps snugly. **DO NOT** over tighten as this will cut off the circulation to your legs. The SNIPER® Treestands full-body fall arrest harness should look like the one depicted in Figure 5 when done correctly. Note: If leg straps are too long, feed right leg strap with buckle through bottom of the right waist loop, down the top of the left waist loop and secure to left leg strap with 3 Bar Buckle as instructed.

**WARNING!** It is very important to complete this Step of the assembly. Improperly secured buckle may cause full-body fall arrest harness failure resulting in serious injury or death! If there is not enough strap available to complete this step, **DO NOT USE THIS FULL-BODY FALL ARREST HARNESS!!** You may need to purchase and use a larger specialty sized full-body fall arrest harness that complies with industry standards recognized by the ASTM.

**STEP 4.** Once you have reached your desired height, insert the tree belt through the loop of the tether. (see Fig. 5) Then, carefully wrap the tree belt around the tree at a height that allows just enough slack for you to sit comfortably in your stand. Keeping the tether as short as possible limits the distance you will travel in the unlikely event you should experience a fall. To secure the tree belt insert free end up through the slot in the buckle closest to opposite end of the tree belt, then cross over the sliding mechanism and back down through opposite slot. Pull on strap to secure and test to make sure sliding mechanism engages creating secure strap placement. (see Fig. 6, 7, 8)

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**FIG 1**

- Front View
- Rear View
- Tether Loop
- Shoulder Strap
- Leg Strap
- 3 Bar Buckle

**FIG 2**

- Shoulder Strap
- Waist Belt
- Left Leg Strap
- Right Leg Strap

**FIG 3**

- Shoulder Strap
- Left Leg Strap
- Right Leg Strap

**FIG 4**

- Slot A
- Slot B
- Left Leg Strap
- Right Leg Strap

**FIG 5**

- Tether
- Tree Belt

**FIG 6**

- Tree Belt

**FIG 7**

- Tree Belt

**FIG 8**

- Standing
- Sitting/Seating
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STEPS TO FOLLOW IF A FALL WERE TO OCCUR:

Although no one plans to fall from their treestand, falls can and do occur without warning. It is important to become familiar with the guidelines below and practice your recovery plan at ground-level. Failure to read, understand, and follow these Steps may result in serious injury or death!

⚠️ WARNING! There is time to make a correct decision on what action to take if a fall occurs while wearing a full-body fall arrest harness. It is important NOT TO PANIC! Remain calm and implement your practiced rescue, relief and recovery plan. Failure to follow these instructions may result in serious injury or death!

⚠️ WARNING! A suspension relief device must be on your person and readily accessible while using a full-body fall arrest harness. This device will allow you to relieve the load on the lower extremities if suspended in a full-body fall arrest harness and help maintain circulation in the legs and mitigate suspension trauma (blood pooling). Follow all instructions below regarding the provided SRD (Suspension Relief Device) and NEVER remove it from your full-body fall arrest harness. Failure to follow this warning may result in serious injury or death!

STEP 1. After a fall, take a moment to catch your breath and stay calm; DO NOT PANIC.

STEP 2. Pull on the SRD strap located on the lower back side of your full-body fall arrest harness. (see Fig. 9)

STEP 3. If you are able to reach your ladder or climbing system, use it to get back into your secured treestand and then carefully climb down to ground-level. If you are not able to reach your stand, remain calm and continue to stand in the SRD loop until help arrives. (see Fig. 12)

STEP 4. Adjust the SRD strap so that you are able to step into the loop and then stand up relieving the pressure on your lower extremities. The loop size can be adjusted by moving the buckle up or down. (see Fig. 10 & 11)

STEP 5. Use your personal locating device or cell phone to call for help.

NOTE: Several optional commercial products/systems are available that offer self-recovery or self-extraction from a fall when suspended in a full-body fall arrest harness. Some systems automatically descend the user while others allow user control. One of these products/systems can be considered for use as an additional safety precaution against prolonged suspension and suspension trauma. Be sure to follow the manufacturers’ directions on the safe use of these products/systems.

To activate your product’s warranty, a registration card (found in the back of this manual) must be completed and returned to the manufacturer within 30 days of purchase. Be sure to keep a copy of this card for your records.

Should you have any questions about the assembly, installation or use of this Sniper® product, or any other Sniper® products, please do not hesitate to call one of our customer service representatives at 952-955-9263 and they will answer all questions you may have about any of the complete line of Sniper® products.

READ THIS MANUAL IN ITS ENTIRETY PRIOR TO USING THIS PRODUCT.
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STLS60G2 - PARTS LIST

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<td>[E] 1/4” × 2 1/2” Hex Bolt</td>
<td>2</td>
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<tr>
<td>UP17-0035</td>
<td>Right Shooting Rail Piece</td>
<td>1</td>
<td>UP77-0045</td>
<td>[F] 5/16” × 2 3/4” Hex Bolt</td>
<td>8</td>
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<td>UP17-0040</td>
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<td>UP77-0138</td>
<td>Seat Tension Bolt</td>
<td>2</td>
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<td>UP17-0045</td>
<td>Main Shooting Rail Piece</td>
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<td>UP77-0127</td>
<td>Allen Wrench</td>
<td>1</td>
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<td>UP17-0050</td>
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<td>UP77-0002</td>
<td>Nylon Washer</td>
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<td>UP17-0055</td>
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<td>UP77-0029</td>
<td>5/16” Nylock Nut</td>
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<tr>
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<td>UP77-0001</td>
<td>1/4” Nylock Nut</td>
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<td>UP77-0006</td>
<td>1/4” Wing Nut</td>
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<td>UP17-0066</td>
<td>Cam Buckle Strap</td>
<td>2</td>
<td>UP77-0065</td>
<td>1/4” × 2” Snap Pin</td>
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</table>

STLS60G2 - TOOLS REQUIRED FOR ASSEMBLY

Adjustable Wrench - Qty 2 (not included)

STLS60G2 - SPECIFICATIONS

Minimum Tree Diameter (at installation height): 9"
Maximum Weight Capacity (User(s) and Equipment): 500 lbs. / 227 kg
# Person(s): Two (2)

READ THIS MANUAL IN ITS ENTIRETY PRIOR TO USING THIS PRODUCT.

This instruction manual complies with the ASTM F2123 - Standard Practice for Treestand Instructions.
**ATTENTION!! WHEN YOU SEE A "WARNING!!" BE SURE TO HEED THE MESSAGE! THE INFORMATION CONTAINED IN THESE MESSAGES CAN SAVE YOUR LIFE!!**

**WARNING!** Read Safe Usage Instructions & Warnings and Full-Body Fall Arrest Harness Usage Instructions & Warnings prior to assembly of this product! Failure to follow the instructions and warnings may result in serious injury or death!

**WARNING! DO NOT** over tighten the hardware. Over tightening can lead to structural damage and may negatively affect the performance of your stand. Failure to follow these instructions may result in serious injury or death!

**NOTE:** Steps 1-7 require that you temporarily finger tighten all nuts and bolts until instructed to tighten. This will ensure proper alignment during assembly.

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**ASSEMBLY INSTRUCTIONS**

- **STLS60G2 • The Twin Peaks** -

**STEP 1.** Insert two (2) safety sleeves and the mainframes onto the top ladder section and secure using two (2) 1/4" × 1 3/4" hex bolts [C], four (4) nylon washers and two (2) 1/4" nylock nuts (Fig. 1).

**STEP 2.** Attach the foot platform to the mainframes using four (4) 5/16" × 2 3/4" hex bolts [F], eight (8) nylon washers and four (4) 5/16" nylock nuts (Fig. 1).

**STEP 3.** Attach the under support gussets to the each side of top ladder section and mainframes using four (4) 1/4" × 2 1/4" hex bolts [D], eight (8) nylon washers and four (4) 1/4" nylock nuts (Fig. 1).

**STEP 4.** Secure the side seat supports to the foot platform using four (4) 5/16" × 2 3/4" hex bolts [F], eight (8) nylon washers and four (4) 5/16" nylock nuts (Fig. 2).

**STEP 5.** Attach the seat gussets to the side seat supports using two (2) 1/4" × 2 1/4" hex bolts [D], four (4) nylon washers and two (2) 1/4" nylock nuts. Then, attach the seat gussets to the foot platform using two (2) 1/4" × 1 3/4" hex bolts [C], four (4) nylon washers and two (2) 1/4" nylock nuts (Fig. 2).

**WARNING!** Armrests are provided for comfort and should be used as armrests only. The armrests are not designed to carry the full weight of the user. Never place more than fifteen (15) lbs to force on the armrests. Failure to follow these instructions may result in serious injury or death.

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ASSEMBLY INSTRUCTIONS
-STLS60G2 • The Twin Peaks -

STEP 6. Attach the front of seat assembly to the side seat supports using two (2) 1/4" × 2 1/2" hex bolts [E], four (4) nylon washers and two (2) 1/4" nylock nuts. Then, secure the rear of the seat assembly to the side seat supports using four (4) 1/4" × 1 3/4" hex bolts [C], eight (8) nylon washers and four (4) 1/4" nylock nuts (Fig. 3).

STEP 7. Attach the left and right shooting rail pieces to the side seat supports using two (2) 1/4" × 1 1/2" hex bolts [B], six (6) nylon washers and two (2) 1/4" nylock nuts. Then, insert the left and right shooting rail pieces into the main shooting rail piece using using two (2) 1/4" × 1" hex bolts [A] and two (2) 1/4" nylock nuts (Fig. 4).

STEP 8. SECURELY TIGHTEN EVERY NUT AND BOLT.

STEP 9. Attach the shooting rail cover to the assembled shooting rail using hook and loop closure (Fig. 4).

WARNING! A shooting rail has been provided to serve as a weapon support. This shooting rail is not designed to carry the weight of the user. Under no circumstances shall you place your weight (or more than 15 lbs. of force) on this shooting rail. Failure to follow these instructions may result in serious injury or death!

FIGURE 3

FIGURE 4

READ THIS MANUAL IN ITS ENTIRETY PRIOR TO USING THIS PRODUCT.

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STEP 1. Assemble adjustable support bar by sliding Tree Piece into the Ladder Piece.
NOTE: The snap pin will be used to set the desired length of the support bar.

STEP 2. Attach support bar to ladder using one (1) 1/4" × 1 3/4" hex bolt (C) and one (1) 1/4" wing nut. (Fig. 5)
NOTE: These figures relate to Step 5 of the Field Installation Instructions on page 11.

ADJUSTABLE SUPPORT BAR ASSEMBLY

CONNECTING LADDER SECTIONS WITH SAFETY SLEEVES

STEP 1. Place the safety sleeves over the top of the middle ladder section.
STEP 2. Insert the middle ladder section into the top ladder section so that the safety sleeves is on the outside of both ladder pieces.
STEP 3. Insert the snap pins through the predrilled holes of the safety sleeves, top ladder section and middle ladder section to connect all pieces together. See Fig. 1 below. NOTE: Be sure that the predrilled holes of the safety sleeves is assembled to the top of the assembly.
STEP 4. Repeat steps 1-3 with the remaining ladder sections. Check to be sure ladder sections are securely fastened by pulling on each ladder section to be sure they will not separate.

SNAP PIN ILLUSTRATION

Wrap snap pin closure around back of tubing and secure over end of pin.

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FIELD INSTALLATION - LADDERSTAND

WARNING!! DO NOT attempt to install this product on a tree that is not straight or healthy. Make sure the tree is devoid of dead branches, limbs, vines or anything that might interfere with installation. DO NOT attempt to install this treestand on a tree that is leaning, diseased, crooked, has loose bark, or does not meet the minimum installation diameter of nine (9) inches at treestand installation height. Failure to follow these instructions may result in serious injury or death!

STEP 1. Select a straight, healthy tree, one devoid of dead branches or loose bark. DO NOT attempt to install this product on a tree that is not healthy!

STEP 2. Assemble ladder sections to the top ladder section. NOTE: All ladder section will be assembled with the male end facing upward and female end (sleeves) facing downward (Fig. 1). After assembling the ladder, insert snap pins in every joint to secure.

STEP 3. Attach the two (2) long ends of the cam buckle straps to each side of the rear frame support (near the bark biter). Secure straps by wrapping straps around rear frame support and pulling through its looped end. (Fig. 2) Then attach the two (2) ends of the cam buckle straps with cam buckle to each side of the middle ladder section column tubing (beneath the 6th rung up as counted from the ground). Secure straps with cam buckle by wrapping strap around vertical ladder legs and pulling through its looped end. (Fig. 3) Feed the free ends of the long straps through cam buckle and tighten the cam buckle straps securely (see cam buckle instructions). NOTE: DO NOT attempt to install your ladderstand without the straps firmly tied to the ladder.

STEP 4. Place the ladderstand flat on the ground in front of the tree with the bottom ladder section approximately 3 feet away from the base of the trunk. Then with at least 3 adults, gently raise the ladderstand to a vertical position allowing the bark biters to come into direct contact with the tree. Once elevated completely, carefully pull the base away from the tree until the sitting & standing platforms are parallel to the ground. (Fig. 5)

STEP 5. Attach the adjustable support bar to the ladderstand. NOTE: The adjustable support bar should be attached to the sixth rung up from the bottom of the ladder section shown in Fig. 6, page 16. Adjust the length so that the tree piece fits snugly to the tree providing rigid support to the ladder; insert snap pin to secure. Once you have set the adjustable support bar, hook one end of the ratchet strap in the hole on the bark biter, wrap around tree trunk, and connect to opposite side. Carefully tighten the RATCHET STRAP securely. (Fig. 4)

WARNING!! You must have three (3) adults to install or remove your stand from the tree. Failure to follow these instructions may result in serious injury or death!

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### FIELD INSTALLATION - LADDERSTAND

**STEP 6.** When the ladderstand is level and the adjustable support bar is secure, unlock the cam buckle straps. Crisscross cam buckle straps behind the tree trunk pulling them snug. Then feed the free ends of the long strap through the cam buckles and tighten the cam buckle straps securely again.

**WARNING!** The two (2) cam buckle straps must be attached and tightened prior to climbing to attach the platform(s) ratchet straps. Additionally, the adjustable support bar(s) and the adjustable support bar(s) ratchet strap must be installed prior to climbing to install the platform ratchet(s). Failure to follow these instructions may result in serious injury or death!

**WARNING!** Prior to climbing, make sure that all the ladder sections are firmly connected with the proper hardware in place. Make sure none of the sections have become separated. If they are, do not climb the ladder. With the help of two other adults, lower the stand back down to the ground and reattach the ladder rungs and reinstall the hardware in the manner previously described. Failure to follow these instructions may result in serious injury or death!

**WARNING!** Prior to attempting to climb a ladderstand for the first time, make certain the feet of the bottom rung ladder section are firmly planted on solid, level ground. If they are not firmly planted on level ground, **DO NOT** climb the ladder. With the help of two (2) other adults, lower the stand and find a suitable location to safely install the ladderstand. Failure to follow these instructions may result in serious injury or death!

**WARNING!** Before attempting to climb the ladderstand, bounce on the bottom ladder section to set the ladder into the ground before proceeding higher. Failure to follow these instructions may result in serious injury or death!

---

### VITAL RATCHET INSTRUCTIONS

**STEP 1.** Thread strap through slot in the center of the ratchet reel (Fig. 1). Remove slack from strap by pulling loose end until the fit is snug (Fig. 2).

**STEP 2.** Then ratchet handle back and forth to tighten straps, a minimum of two (2) wraps around the ratchet reel is required (Fig. 3).

**STEP 3.** After strap is tight, close handle to the lock position.

**STEP 4.** To remove tension, pull spring loaded retaining lock and open ratchet completely, then manually pull strap to loosen (Fig. 4).

---

### CAM BUCKLE INSTRUCTIONS

Insert long strap through buckle on short strap and pull tight to secure.

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**READ THIS MANUAL IN ITS ENTIRETY PRIOR TO USING THIS PRODUCT.**

This instruction manual complies with the ASTM F2123 - Standard Practice for Treestand Instructions.
WARNING! Always lean forward while climbing. Attach your full-body fall arrest harness tree belt to the tree trunk prior to securing the platform to the tree and stepping onto the platform. Failure to follow these instructions may result in serious injury or death!

STEP 7. CRITICAL STEP! After installing the adjustable support bar and cam buckle straps, it is now time to attach the RATCHET STRAP(S) to the top section of your ladderstand. Ratchet straps are attached at the contact point from the stand to the tree. Hook one end of the ratchet strap onto the rear frame support, near the bark biters, wrap around tree trunk, and connect to opposite side. Carefully tighten the VITAL RATCHET STRAP securely (see Ratchet Instructions above). NOTE: Two (2) VITAL RATCHET STRAPS ARE INCLUDED AND NECESSARY FOR SOME MODELS. ALWAYS USE ALL PARTS REQUIRED.

WARNING! When climbing to secure the ratchet strap(s) on the platform(s), it is important to lean forward when climbing to keep the stand centered and secure to the tree trunk. DO NOT lean backwards when climbing. Failure to follow these instructions may result in serious injury or death!

WARNING! Always maintain three-point contact when climbing up or down. Proper three-point contact means having either two feet with one hand or one foot with two hands on the step portions of the climbing aids and/or ladderstands at all times when climbing up or down. Failure to follow these instructions may result in serious injury or death!

WARNING! The platform ratchet strap(s), cam buckle straps and adjustable support bar(s) have all been included with your new ladderstand to ensure its solid attachment to the tree. All three of these safety devices must be installed as outlined in this Instruction Manual. Failure to install these safety devices as outlined in this Instruction Manual may result in serious injury or death!

WARNING! This product(s) is designed for adult use only! No one under the age of 16 shall attempt to use this or any other product(s) without direct adult supervision. Failure to follow these instructions may result in serious injury or death!

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LADDERSTAND WARNINGS & PRODUCT REGISTRATION

Although SNIPER® Treestands are manufactured with the highest standards, regular maintenance is required for the upkeep of your product. Regular maintenance is the responsibility of the consumer; we recommend that you replace all ratchets and stabilizer straps for your treestand at least annually, cables at least every two years, and all hardware at least every three years. If at any time there is a defect with any part of your treestand, we insist that you replace the part prior to using the stand. Improperly or incorrectly performed maintenance or repair, including the use of unauthorized replacement parts, will void all warranties. Replacement parts may be ordered by calling our customer service department at 952-955-9263.

Storage and care of your stand: Your new treestand is factory finished with state of the art powder coating that guarantees years of trouble free service. It is recommended that you store your treestand out of direct sunlight and out of any other harsh environmental conditions that may adversely affect its performance.

WARNING! Prior to climbing, make sure that all the ladders sections are firmly connected with the proper hardware (snap pins) in place. Make sure none of the sections have become separated. If they are, do not climb the ladder. With the help of two (2) other adults, lower the stand back down to the ground and retatch the ladder sections and reinstall the hardware in the manner previously described. Failure to follow these instructions may result in serious injury or death!

WARNING! Prior to attempting to climb a ladderstand for the first time, make certain the feet are secured into the ground (very bottom portion of the bottom ladder section), and planted in level ground. If they are not firmly planted in level ground DO NOT climb the ladder. With the help of two (2) other adults, lower the stand and find a suitable location to safely install the ladderstand. Failure to follow these instructions may result in serious injury or death!

WARNING! Before attempting to climb the ladderstand, bounce on the bottom ladder section to set the ladder into the ground before attempting to climb the ladderstand. Failure to follow these instructions may result in serious injury or death!

WARNING! Always lean forward while climbing and securely attach your full-body fall arrest harness tree belt to the tree prior to securing the platform to the tree. Failure to follow these instructions may result in serious injury or death!

WARNING! When climbing to secure the ratchet strap on the treestand, it is important to lean forward when climbing to keep the stand centered and secure to the tree trunk. DO NOT lean backwards when climbing. Failure to follow these instructions may result in serious injury or death!

WARNING! When climbing, always maintain three (3) points of contact as you ascend (climb up) and while descending (climb down). Failure to maintain three (3) points of contact puts the user at serious risk of bodily injury. Proper three (3) point contact means having either 2 feet with 1 hand or 1 foot with 2 hands on the step portions of the climbing aids and/or ladder stands at all times when climbing up or down. Failure to follow these instructions may result in serious injury or death!

WARNING! This SNIPER® product is designed for adult use only! No one under the age of 16 should attempt to use this or any SNIPER® products without direct adult supervision. Failure to follow these instructions may result in serious injury or death!

To activate your product’s warranty, please mail in your registration card or submit it online at www.SniperTreestands.com

Product Purchased ___________________________ Model Number _________
Serial Number _________________________________
Owner’s Name _________________________________
Street Address _________________________________

City ___________ State _______ Zip Code ____________
E-mail Address _________________________________
Date Purchased _________________________________
Purchased From (Dealer Name) ________________________
How did you hear about us: ___Catalog ___Webpage ___Friend ___Magazine
Other, Please Explain ____________________________

Are you a: ___ Bow Hunter ___ Gun Hunter ___ Both
Treestand Preference: ___Fixed Position ___Climbing Ladderstand

Sniper Treestands | 14645 Felton Court, Suite 103 | Apple Valley, MN55124

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STANDARD LIMITED WARRANTY

Warranty: SNIPER® Treestands warrant all SNIPER® treestands, climbing system products and hunting accessories to be free from defects in material and workmanship for a period of twelve months from the original date of retail purchase. SNIPER® Treestands warrants the enclosed hardware (where applicable) is delivered to be free from physical defects for a period of twelve months from the original date of retail purchase.

Repair Procedures, Exclusive Remedy: SNIPER® Treestands will at its option, repair, or replace products not conforming to this limited warranty at no charge. THIS IS THE SOLE AND EXCLUSIVE REMEDY AVAILABLE FOR BREACH OF WARRANTY OR UNDER ANY OTHER LEGAL THEORY WITH RESPECT TO SNIPER® Treestands. If you find a product to be defective, contact the customer service department at 952-955-9263. When you receive authorization, return the product as directed at your expense. Product repairs not covered by warranty, and product updates, will be provided at a set rate.

Limitations: This warranty is void if the product is damaged by improper or abnormal use or by accident; if the product is altered or modified in any way other that those directed by official SNIPER® Treestands instructions; or if any attempt is made to repair the product without authorization from SNIPER® Treestands. It is solely the purchaser's responsibility to determine the suitability of these products for each particular application. SNIPER® Treestands products are intended for hunting and hunting only. SNIPER® Treestands are in all events not suitable, and are not authorized, for use in any situations that might pose potentially injurious to life and health, other than those situations that the products are intended for. This warranty is not assignable or transferable.

No Other Warranties: EXCEPT AS PROVIDED IN THIS LIMITED WARRANTY SET FORTH IN THE WARRANTY CARD SUPPLIED WITH SNIPER® TREESTANDS AND INSTRUCTION SHEETS ARE PROVIDED “AS IS”. ALL OTHER WARRANTIES AND REPRESENTATIONS, ORAL OR WRITTEN, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE EXCLUDED AND DO NOT APPLY. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HERE OF. Except as required by law, no representative, agent or employee of SNIPER® Treestands is authorized to make warranties, representations, or obligations inconsistent with or in addition to those set forth in this limited warranty.

No Damages: IN NO EVENT WILL SNIPER® Treestands BE LIABLE FOR DIRECT, INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES RESULTING FROM BREACH OF WARRANTY OR UNDER ANY OTHER LEGAL THEORY, even if advised of the possibility of such damages. In no event will SNIPER® Treestands be liable for sums in excess of the purchase price of the product. SNIPER® Treestands is thus not liable for lost profits or goodwill; downtime; damage or destruction of items or equipment used with, or in conjunction with, SNIPER® Treestands; personal injury or loss; or any other damages.

General: (a) This agreement is the entire agreement between you and SNIPER® Treestands; supersedes any prior or different agreements, representations, or proposals; and may be changed only by written agreement with SNIPER® Treestands. (b) Waiver by any party of any default or breach of this agreement will not constitute a waiver of any subsequent default or breach of the same of different kind. (c) The invalidity of any provision of this agreement shall not affect the validity of the other provisions hereof. (d) This agreement shall be governed by the laws of the State of Minnesota, U.S.A. SNIPER® Treestands; Apple Valley, MN 55124
This SNIPER® TREESTAND product(s) has been tested to rigid industry standards. Safe operation and use of this SNIPER® TREESTAND product(s) is the responsibility of the user(s). Please read and follow all safe use instructions and warnings. Failure to follow these may result in serious injury or death!